

**Strengthening effects of CFRP layers for thin-walled structures under various
loading conditions**

2019

MASTER OF ENGINEERING

Department of Architecture and Civil Engineering

PHAN VIET NHUT

M175510

TOYOHASHI UNIVERSITY OF TECHNOLOGY

DATE : 2019/07/26

| | | |
|--|----------------|---------|
| Department of Architecture and Civil Engineering | ID | M175510 |
| Name | PHAN VIET NHUT | |

| | |
|------------|-----------------------|
| Supervisor | YUKIHIRO MATSUMOTO |
|------------|-----------------------|

Abstract

| | |
|-------|--|
| Title | Strengthening effects of CFRP layers for thin-walled structures under various loading conditions |
|-------|--|

Thin-walled structures including large thin-walled steel cylinders (TSCs) or thin-walled steel storage tanks (CSSTs) have extremely important roles in the development of economy and infrastructures. Many of them were constructed long time ago and suffered degradation because of ageing or corrosion. Therefore, the strengthening of the thin-walled structures against buckling and improving the ultimate strength of the tanks was necessary for the sustainable development of economy and infrastructures. In this thesis, strengthening effects of CFRP layers for thin-walled structures under various loading conditions will be investigated by theory, experiments, and finite element analysis (FEA). The applied loads include axial compression, shear load, seismic load, and bending shear load. The contents of the thesis divide into several chapters. Chapter 1 introduces the buckling problems of thin-walled structures and research objectives. Chapter 2 presents the mechanical properties of the lamina, laminate, and general relationships for laminated composite materials.

In chapter 3, the effects of CFRP layers on TSCs under compressive load were surveyed by both experiments and finite element analysis. Some important points were highlighted in this chapter. Firstly, circumferential CFRP layers have important roles for keeping the stability of TSCs after reaching the maximum loading. The loads decrease slowly and are more stable in CFRP-strengthened models after reaching the maximum loads. Circumferential CFRP layers can constrain the out-of-plane deformation of TSCs effectively, reduce the circumferential strain of TSCs, and increase the load-carrying capacity of thin-walled structures. Secondly, there were some different strengthening effects of different types of CFRP layers depending on the angles of fibers. The appearance of circumferential CFRP layers will bring higher strengthening effects for buckling restraint of TSCs under axial compression. Only 90 degrees of CFRP layers should not be used to strengthen the TSCs under axial compression. Thirdly, FEA can be used effectively to investigate the behaviors of TSCs under compressive load because good correspondences were found between experimental and FEA results. Finally, a theory of CFRP-strengthened steel lamination in the linear and elastic area is proposed to calculate exactly the characteristics of strengthened TSCs under compressive loads. This theory can be used to determine the stress-strain relations and von Mises stress of strengthened TSCs in linear and elastic areas.

Chapter 4 analyzed the effects of CFRP layers on the shear strength of thin steel plates by theory, experiments and finite element analysis. Some following main points were obtained from this chapter. Firstly, angle-CFRP was proven to increase the critical and ultimate shear strength of thin steel plates. The strengthening effects of 45 degrees-CFRP layers are a little bit higher than 0/90 degrees-CFRP layers. Secondly, there were good agreements found between experiments, theory and finite element analysis.

Therefore, the proposed equations can be used to predict the critical and ultimate shear load for strengthened-thin steel plates with high accuracy.

In chapter 5, a new experimental method using steel balls to create the internal pressures for thin-walled structures was presented. In addition, the theory of CFRP-strengthened aluminum section was provided to determine the mechanical characteristics of the section. There were good correspondences between theory and experimental results; therefore, steel balls can be effectively used to investigate the behaviors of thin-walled structures and CFRP-strengthened thin-walled structures under seismic loads.

In chapter 6, FEA was used to survey the load-carrying capacity and buckling modes of cylindrical steel storage tanks under bending shear load with and without CFRP strengthening. The effects of the angle of fibers and the strengthening heights are investigated throughout the analysis. Based on the analysis and calculated results, some following main points may be highlighted in this chapter. Firstly, the main buckling failure of tanks without CFRP strengthening was elephant foot bulge. Then, the elephant foot bulge at the bottom of the tanks was limited and the shear buckling occurred at the tank's walls when strengthening with CFRP layer. Also, the impact of internal pressure on the tanks was decreased when CSSTs were strengthened by CFRP layers. Secondly, the ultimate strength of the tanks was increased when strengthening the tanks with CFRP layers and the increased level of ultimate strength was corresponding with the increase of the numbers of CFRP - strengthened layers. Moreover, the strengthening effects of CFRP layers were higher when the CSSTs subjected to higher values of internal pressures. In addition, when CSSTs subjected to low internal pressure or strengthened with fewer CFRP layers, the strengthening effects are nearly the same with 20% and 50% strengthening heights. Therefore, it is better to choose 20% strengthening heights because of economic effects. Finally, circumferential CFRP layers have better effects for tanks under bending shear loads because of the main failure modes of tanks are elephant foot bulge. It is recommended that only angled fiber of CFRP layers should not be used to strengthen when the tanks subjected to high values of internal pressures and bending shear loads.

Publication lists

[1]. **Phan Viet Nhut** and Yukihiro Matsumoto. Fundamental Study about the Impacts of Fiber's Angle for the Strengthening of Steel Storage Tanks under Bending Shear Load. International Journal of Civil Engineering and Technology (IJCIET). Volume 9, Issue 4, April 2018, pp. 1509–1515.

[2]. **P V Nhut** and Y Matsumoto. The Effects of Carbon Fiber Reinforced Polymer Strengthening on Cylindrical Steel Storage Tanks under Bending Shear Load. IOP Publishing: IOP Conf. Series: Materials Science and Engineering 371 (2018) (2018 3rd International Conference on Building Materials and Construction, 23–25 February 2018, Nha Trang, Vietnam). Doi:10.1088/1757-899X/371/1/012025

[3]. **Phan Viet Nhut** and Yukihiro Matsumoto. The effects of the angle of carbon fiber for the strengthening of steel storage tanks under bending shear load. Proceeding of the 20th International Summer Symposium, Japan Society of Civil Engineers, August 2018, pages 1-2.

Acknowledgment

This study was supported by JSPS KAKENHI Grant Number 17K06640. I greatly appreciate this support.

I would like to express my sincerest gratitude to Associate Professor Yukihiro MATSUMOTO for his thorough professional guidance, valuable suggestions, and continual encouragement during this study.

I would like to express my sincerest gratitude to Professor Kinya MIURA and Professor Shoji NAKAZAWA for useful contribution throughout the review process of the thesis.

I gratefully acknowledge the financial support of Japanese Government (MONBUKAGAKUSHO: MEXT) Scholarship during the years of this research.

I am also grateful to Mr. Genki Mieda, Mr. Fengky Satria, Mr. Takayoshi Matsui, Mr. Kubokawa Yuki supported me for conducting the experimental tests. I will always be thankful to all Structural Engineering Laboratory's members for their supports.

TABLE OF CONTENTS

| | |
|---|-----------|
| Chapter 1: Introduction | 1 |
| 1.1. Background to the problem..... | 1 |
| 1.2. Buckling problems in thin-walled steel cylinders | 1 |
| 1.3. Literature review and research approach..... | 2 |
| 1.4. Research objective | 3 |
| 1.5. Review of thesis contents..... | 4 |
| Chapter 2: General relationship for laminated composite material..... | 4 |
| 2.1. General about CFRP material..... | 5 |
| 2.1.1. What is a CFRP composite material | 5 |
| 2.1.2. Properties of carbon fiber sheets and resin | 5 |
| 2.1.3. Laminae of CFRP | 6 |
| 2.1.4. Laminate of CFRP | 6 |
| 2.2. Mechanical properties of CFRP lamina | 6 |
| 2.3. Hooke's Law for two-dimensional angle CFRP lamina | 7 |
| 2.4. In-plane properties of a laminate..... | 8 |
| 2.5. Properties of CFRP-reinforced steel laminate considering the strengthening effects | 9 |
| 2.6. Hooke's Law for two-dimensional unidirectional CFRP lamina..... | 10 |
| 2.6.1. Plane Stress assumption..... | 10 |
| 2.6.2. Hooke's Law for unidirectional CFRP lamina..... | 10 |
| 2.7. Strain-stress relationship of orthotropic thin-walled plates in the linear and elastic area | 11 |
| Chapter 3: Buckling behaviors of CFRP-strengthened thin-walled steel cylinders under compressive axial loading | 13 |
| 3.1. Introduction | 13 |
| 3.2. Experimental programme | 13 |
| 3.2.1. Carbon fiber sheets and resin | 13 |
| 3.2.2. Thin-walled steel cylinders | 13 |
| 3.2.3. Experiments | 14 |
| 3.3. Finite element analysis of CFRP-strengthened steel cylinders under compressive axial loading..... | 17 |

| | |
|---|-----------|
| 3.3.1. Geometry, material properties, and FEA models..... | 17 |
| 3.3.2. Boundary and loading conditions | 19 |
| 3.4. <i>Experimental and FEA results for type A</i> | 20 |
| 3.4.1. Buckling modes | 20 |
| 3.4.2. Stress-displacement relations..... | 21 |
| 3.4.3. Load-carrying capacity | 23 |
| 3.4.4. Stress-strain relationships | 26 |
| 3.4.5. Strengthening effects of CFRP layers..... | 28 |
| 3.5. <i>Experimental and FEA results for type B</i> | 32 |
| 3.5.1. Buckling modes | 32 |
| 3.5.2. Experimental and FEA results | 33 |
| 3.6. <i>Conclusion</i> | 34 |
| Chapter 4: Shear strength of thin-walled steel plates strengthened by CFRP | 37 |
| 4.1. <i>Introduction</i> | 37 |
| 4.2. <i>Theory of shear buckling of TSPs</i> | 37 |
| 4.2.1. The critical stress of rectangular plates..... | 37 |
| 4.2.2. The ultimate shear loads of rectangular plates..... | 38 |
| 4.3. <i>Theory of shear buckling of CFRP-strengthened TSPs</i> | 39 |
| 4.3.1. The critical stress of CFRP-strengthened rectangular plates | 39 |
| 4.3.2. The ultimate shear loads of CFRP-strengthened rectangular plates..... | 41 |
| 4.4. <i>Experimental programme for shear tests</i> | 43 |
| 4.4.1. Carbon fiber sheets and resin | 43 |
| 4.4.2. Thin-walled steel plates | 43 |
| 4.4.3. Specimen preparation and molding..... | 46 |
| 4.4.4. Tensile experiments for TSPS | 47 |
| 4.5. <i>Finite element analysis of CFRP-strengthened TSPS under shear loading</i> | 48 |
| 4.5.1. Models | 48 |
| 4.5.2. Boundary conditions..... | 49 |
| 4.5.3. Geometric imperfection conditions..... | 50 |

| | |
|---|-----------|
| 4.5.4. Nonlinear analysis..... | 50 |
| 4.6. <i>Results and discussion</i> | 51 |
| 4.6.1. Theoretical results..... | 51 |
| 4.6.2. Experimental and FEA results | 51 |
| 4.7. Conclusion..... | 64 |
| | |
| Chapter 5: New experimental method and mechanical characteristics of thin-walled cylinders strengthened by CFRP layers under seismic loading | 65 |
| 5.1. <i>Introduction</i> | 65 |
| 5.2. <i>Mechanical properties of CFRP, aluminum and CFRP-aluminum lamination</i> | 65 |
| 5.2.1. The mechanical property of aluminum plate | 65 |
| 5.2.2. Mechanical property of CFRP layers..... | 67 |
| 5.2.3. Theory of CFRP-aluminum lamination | 67 |
| 5.3. <i>Experimental program</i> | 69 |
| 5.4. <i>Pressure in thin-walled cylinders under seismic loading</i> | 69 |
| 5.4.1. Static pressure..... | 69 |
| 5.4.2. Dynamic pressure | 69 |
| 5.5. <i>Theory and experimental results</i> | 74 |
| 5.5.1. Input acceleration..... | 74 |
| 5.5.2. Comparison of stress (hoop stress) in experiment and theory..... | 74 |
| 5.5.2.1. Static pressure..... | 74 |
| 5.5.2.2. Dynamic pressure | 75 |
| 5.6. <i>Conclusion</i> | 78 |
| | |
| Chapter 6: Strengthening effects actual CFRP-strengthened thin-walled steel storage tanks under bending shear load using finite element analysis | 79 |
| 6.1. <i>Introduction</i> | 79 |
| 6.2. <i>The strengthening effects of circumferential CFRP layers</i> | 80 |
| 6.2.1. Material properties of CFRP layers and steel storage tanks..... | 80 |
| 6.2.2. Analysis models..... | 80 |
| 6.2.3. Finite element analysis..... | 81 |

| | |
|---|-----------|
| 6.2.3.1. Description and generation of 3D finite element models..... | 81 |
| 6.2.3.2. Boundary conditions..... | 82 |
| 6.2.3.3. Loading conditions | 82 |
| 6.2.3.4. Buckling modes and ultimate strength of cylindrical steel storage tanks in FEA..... | 82 |
| 6.2.3.5. The strengthening effects of CFRP layers on storage tanks | 83 |
| 6.2.3.6. The impact of CFRP strengthening on the decrease of internal pressure inside the storage tanks . | 84 |
| <i>6.3. The effects of the angles of fibers and the strengthening height on a load-carrying capacity of thin-walled steel storage tanks</i> | <i>86</i> |
| 6.3.1. Material properties of CFRP layers and steel storage tanks..... | 86 |
| 6.3.2. The failure modes of CFRP strengthened-CSSTs under bending shear load..... | 87 |
| 6.3.3. Finite element analysis models | 87 |
| 6.3.3.1. 3D finite element models..... | 87 |
| 6.3.3.2. Boundary conditions..... | 89 |
| 6.3.3.3. Loading conditions | 89 |
| 6.3.3.4. Geometrical imperfections..... | 89 |
| 6.3.4. The strengthening effectiveness of CFRP layers on the increase of strength of steel storage tanks | 89 |
| 6.3.4.1. Buckling modes | 89 |
| 6.3.4.2. The strengthening effects of CFRP layers on the increase of the strength of CSSTs | 92 |
| <i>6.4. Conclusion</i> | <i>96</i> |
| Chapter 7: Summary and Conclusions | 97 |
| 7.1. Summary | 97 |
| 7.1.1. Buckling behaviors of CFRP-strengthened thin-walled steel cylinders under compressive axial loading | 97 |
| 7.1.2. The effects of CFRP layers for shear strength of thin-walled steel plates | 97 |
| 7.1.3. A new experimental method to determine the strengthening effects of CFRP layers for thin-walled cylinders under seismic loads..... | 98 |
| 7.1.4. Strengthening effects actual CFRP-strengthened thin-walled steel storage tanks under bending shear load..... | 98 |
| 7.2. Future research..... | 98 |

List of figures

| | |
|---|-----------|
| <i>Figure 1-1. Application of TSCs in engineering (photographs from NVirotech Profile).....</i> | <i>1</i> |
| <i>Figure 1-2. The buckling modes of tank walls (photographs from [21])</i> | <i>2</i> |
| <i>Figure 2-1. Carbon fiber sheets</i> | <i>5</i> |
| <i>Figure 2-2. The properties of carbon fiber sheets.....</i> | <i>5</i> |
| <i>Figure 2-3. Two principal types of laminae</i> | <i>6</i> |
| <i>Figure 2-4. Unbonded view of laminate.....</i> | <i>6</i> |
| <i>Figure 2-5. Local and global axes of angle lamina(a) and stress conditions for plane stress angle lamina (b)</i> | <i>8</i> |
| <i>Figure 2-6. Coordinate locations in a laminate.....</i> | <i>8</i> |
| <i>Figure 2-7. Plane stress conditions for (a) a thin plate and (b) CFRP-reinforced steel lamination</i> | <i>9</i> |
| <i>Figure 2-8. Local and global axes of unidirectional lamina(a) and stress conditions for plane stress lamina (b)</i> | <i>10</i> |
| <i>Figure 3-1. Stress-strain relations of TSCs.....</i> | <i>14</i> |
| <i>Figure 3-2. Experimental setup for (a) bare TSC specimens and (b) CFRP-reinforced TSC specimens (UM and UT).....</i> | <i>15</i> |
| <i>Figure 3-3. Experimental geometry and setup of strain gauges</i> | <i>16</i> |
| <i>Figure 3-4. Experimental geometry and setup of strain gauges</i> | <i>16</i> |
| <i>Figure 3-5. Apply primer resin (a) and CFRP layer (b) for TSCs.....</i> | <i>17</i> |
| <i>Figure 3-6. Quarter models of type A in FEA.....</i> | <i>18</i> |
| <i>Figure 3-7. Half models of type B in FEA.....</i> | <i>19</i> |
| <i>Figure 3-8. Imperfection assumed for TSCs.....</i> | <i>20</i> |
| <i>Figure 3-9. Failure modes of 1.5mm-TSCs.....</i> | <i>21</i> |
| <i>Figure 3-10. Failure modes of 2.0 mm-TSCs.....</i> | <i>22</i> |
| <i>Figure 3-11. Failure modes of 2.6 mm-TSCs.....</i> | <i>22</i> |
| <i>Figure 3-12. von Mises stress of all specimens in FEA. Unit: MPa</i> | <i>23</i> |
| <i>Figure 3-13. Equivalent stress – top rigid plate displacement relations in experiments and FEA of 1.5 mm thickness TSCs.....</i> | <i>24</i> |
| <i>Figure 3-14. Equivalent stress – top rigid plate displacement relations in experiments and FEA of 2.0 mm thickness TSCs.....</i> | <i>24</i> |
| <i>Figure 3-15. Equivalent stress – top rigid plate displacement relations in experiments and FEA of 2.6 mm thickness TSCs.....</i> | <i>25</i> |
| <i>Figure 3-16. Equivalent stress and strain relations in experiments and FEA of 1.5 mm thickness TSCs27</i> | |
| <i>Figure 3-17. Equivalent stress and strain relations in experiments and FEA of 2.0 mm thickness TSCs28</i> | |

| | |
|--|----|
| Figure 3-18. Equivalent stress and strain relations in experiments and FEA of 2.6 mm thickness TSCs | 29 |
| Figure 3-19. Equivalent stress and strain relations in experiments in the elastic areas | 30 |
| Figure 3-20. von Mises stress and total strain relations measured by FEA in the elastic areas | 30 |
| Figure 3-21. Stress and axial strain relations measured by FEA and theoretical equations in the elastic areas | 31 |
| Figure 3-22. Stress and circumferential strain relations measured by FEA and theoretical equations in the elastic areas..... | 31 |
| Figure 3-23. Failure modes of type B specimens in experiments..... | 32 |
| Figure 3-24. Failure modes of type B specimens in FEA..... | 33 |
| Figure 3-25. Load-displacement relations for type B specimens | 34 |
| Figure 3-26. Load-strain relations of type B specimens | 35 |
| Figure 4-1. Shear stress in rectangular plate | 37 |
| Figure 4-2. Shear buckling coefficients for orthotropic plates [26,34] | 39 |
| Figure 4-3. Shear stress in CFRP-strengthened rectangular plate..... | 40 |
| Figure 4-4. CFRP-steel lamination for TSPS..... | 40 |
| Figure 4-5. Composite cross section from Okuyama [35] | 41 |
| Figure 4-6. Material tests for TSPS | 43 |
| Figure 4-7. Loading-strain relationships of all specimens | 44 |
| Figure 4-8. Configuration and strain gauges' positions of specimens | 45 |
| Figure 4-9. Cross sections of the specimens | 46 |
| Figure 4-10. Treating the surfaces of CFRP-strengthened TSPS by grinding..... | 46 |
| Figure 4-11. Apply primer resin for TSPS | 47 |
| Figure 4-12. Apply CFRP layers for TSPS | 47 |
| Figure 4-13. Tensile tests with non-strengthened specimens (a) and CFRP-strengthened specimens (b) | 48 |
| Figure 4-14. Models of TSPS in FEA..... | 49 |
| Figure 4-15. Assumed initial out-of-plane deformation for TSPS..... | 50 |
| Figure 4-16. Failure modes of TSPS in experiments..... | 52 |
| Figure 4-17. Out-of-plane deformation of TSPS in FEA..... | 53 |
| Figure 4-18. Loading-relative displacement relations of TSPS..... | 54 |
| Figure 4-19. Ultimate shear loads obtained from experiments and theory | 54 |
| Figure 4-20. Out-of-plane deformation in the center of TSPS..... | 55 |
| Figure 4-21. Load-strain relations of BL specimens..... | 58 |
| Figure 4-22. Load-strain relations of BT 0/90 specimens | 61 |
| Figure 4-23. Load-strain relations of BT 45 specimens..... | 64 |
| Figure 5-1. Circle forming for cylinder | 65 |

| | |
|---|----|
| Figure 5-2. Aluminum material tests..... | 66 |
| Figure 5-3. Vacuum Assisted Resin Transfer Molding (a) and hand-layup covering in overlap areas (b) | 67 |
| Figure 5-4. Plane stress conditions for (a) a thin plate and (b) CFRP-reinforced aluminum lamination | 68 |
| Figure 5-5. Specimen and test ring dimensions | 70 |
| Figure 5-6. Strain gauge positions..... | 71 |
| Figure 5-7. Connect the cylinder with shaking table (a) and setup experimental conditions (b) | 72 |
| Figure 5-8. The values of $c_i(\eta)$ for cylinder (according to [21]) | 73 |
| Figure 5-9. Input acceleration for shaking table | 74 |
| Figure 5-10. Static pressure obtained from experiment and theory..... | 75 |
| Figure 5-11. Vertical dynamic pressure obtained from experiment and theory | 77 |
| Figure 5-12. Horizontal dynamic pressure obtained from experiment and theory..... | 78 |
| Figure 6-1. Material properties of steel..... | 80 |
| Figure 6-2. Half model in finite element analysis and boundary conditions | 81 |
| Figure 6-3. The displacement - loading relationship in the case of $\sigma_w/\sigma_y = 0.5$ | 83 |
| Figure 6-4. The displacement - loading relationship in the case of $\sigma_w/\sigma_y = 0.7$ | 84 |
| Figure 6-5. The Von Mises stress of tanks in the case of $\sigma_w/\sigma_y = 0.5$. Unit: MPa | 84 |
| Figure 6-6. The von Mises stress of tanks in the case of $\sigma_w/\sigma_y = 0.7$. Unit: MPa..... | 85 |
| Figure 6-7. The strengthening effects of CFRP layer on the increase the ultimate strength of tanks... | 85 |
| Figure 6-8. The impact of CFRP strengthening on the decrease of internal pressure inside the storage tanks | 86 |
| Figure 6-9. Half model in finite element analysis and boundary conditions. | 87 |
| Figure 6-10. Explanation about the types of strengthening CFRP layers | 88 |
| Figure 6-11. von Mises stress of non-strengthened CSSTs. Unit: Mpa. | 89 |
| Figure 6-12. The von Mises stress of CSSTs with 20% strengthening heights. Unit: MPa. | 90 |
| Figure 6-13. The von Mises stress of CSSTs with 50% strengthening heights. Unit: MPa. | 91 |
| Figure 6-14. The von Mises stress of CSSTs with 100% strengthening heights. Unit: MPa. | 92 |
| Figure 6-15. Maximum loads and strengthening effects of CSSTs strengthened by 6-ply CFRP layers | 93 |
| Figure 6-16. Maximum loads and strengthening effects of CSSTs strengthened by 12-ply CFRP layers | 94 |
| Figure 6-17. The displacement - loading relationship in the case of 20% strengthening heights | 95 |
| Figure 6-18. The displacement - loading relationship in the case of 50% strengthening heights | 95 |
| Figure 6-19. The displacement - loading relationship in the case of 100% strengthening heights | 95 |

List of tables

| | |
|--|-----------|
| <i>Table 3-1. Thickness and mechanical properties of CFRP layers</i> | <i>13</i> |
| <i>Table 3-2. Numbers of specimens in the type A experiments</i> | <i>14</i> |
| <i>Table 3-3. Numbers of specimens in the type B experiments</i> | <i>15</i> |
| <i>Table 3-4. Type A models in the FEA.....</i> | <i>18</i> |
| <i>Table 3-5. Type B models in the FEA.....</i> | <i>18</i> |
| <i>Table 3-6. Maximum loading and variation of maximum loading in experiments (kN and %)</i> | <i>25</i> |
| <i>Table 3-7. Maximum loading and strengthening effects of CFRP-strengthened models compared with bare TSCs (kN and %)</i> | <i>26</i> |
| <i>Table 3-8. Maximum variation of axial stiffness of center strain gauges in specimens</i> | <i>26</i> |
| <i>Table 3-9. Strain values at the stress of 200 MPa in experiments, FEA, and theory.....</i> | <i>31</i> |
| <i>Table 3-10. Increased von Mises stress calculated by theory</i> | <i>32</i> |
| <i>Table 3-11. Increased von Mises stress obtained by FEA.....</i> | <i>32</i> |
| <i>Table 3-12. The maximum loads and strengthening effects of type B specimens in experiments</i> | <i>34</i> |
| <i>Table 3-13. The maximum loads and strengthening effects of type B specimens in FEA</i> | <i>34</i> |
| <i>Table 4-1. The values of ks for a plate with opposite edges clamped [31]</i> | <i>38</i> |
| <i>Table 4-2. The properties of 0/90 and (±45) degrees CFRP layers</i> | <i>43</i> |
| <i>Table 4-3. The numbers of specimens for thin-walled steel plate tests</i> | <i>44</i> |
| <i>Table 4-4. The critical and ultimate shear load by theory</i> | <i>51</i> |
| <i>Table 4-5. The critical and ultimate shear load by theory</i> | <i>51</i> |
| <i>Table 5-1. The calculated elastic modulus of aluminum plates</i> | <i>66</i> |
| <i>Table 5-2. The mechanical properties of CFRP layer (0 degree)</i> | <i>67</i> |
| <i>Table 5-3. The mechanical properties of CFRP-aluminum lamination</i> | <i>68</i> |
| <i>Table 5-4. The values of C_{imp} and C_{con} according to [39]</i> | <i>73</i> |
| <i>Table 5-5. Static stress from experiment</i> | <i>74</i> |
| <i>Table 5-6. Static stress from theory.....</i> | <i>75</i> |
| <i>Table 5-7. Dynamic stress from experiment.....</i> | <i>76</i> |
| <i>Table 5-8. Dynamic stress from theory with λ_1.....</i> | <i>76</i> |
| <i>Table 5-9. Dynamic stress from theory with λ_2.....</i> | <i>77</i> |
| <i>Table 6-1. The properties of CFRP layers</i> | <i>80</i> |
| <i>Table 6-2. Three kinds of models in FEA.....</i> | <i>81</i> |
| <i>Table 6-3. The values of internal pressure in three kinds of tanks.....</i> | <i>81</i> |
| <i>Table 6-4. The maximum horizontal loading obtained from FEA.....</i> | <i>83</i> |
| <i>Table 6-5. The properties of CFRP layers</i> | <i>86</i> |

| | |
|--|-----------|
| <i>Table 6-6. Models in FEA the cases of $\sigma_h/\sigma_y = 0.5$.....</i> | <i>88</i> |
| <i>Table 6-7. Models in FEA the cases of $\sigma_h/\sigma_y = 0.7$.....</i> | <i>88</i> |
| <i>Table 6-8. The values of maximum loads in the tanks in the cases of $\sigma_h/\sigma_y = 0.5$.....</i> | <i>93</i> |
| <i>Table 6-9. The values of maximum loads in the tanks in the cases of $\sigma_h/\sigma_y = 0.7$.....</i> | <i>93</i> |

Notation

The symbols used in this thesis are listed below. Only one meaning has been assigned to each symbol unless otherwise defined in the text where the symbol occurs.

| Symbol | Meaning |
|------------|---|
| ν_f | Volume fraction of fiber in laminae |
| ν_m | Volume fraction of matrix in laminae |
| w_f | Weight (mass) fraction of fiber in laminae |
| w_m | Weight (mass) fraction of matrix in laminae |
| V_f | Volume of fiber in laminae |
| V_m | Volume of matrix in laminae |
| W_f | Weight (mass) of fiber in laminae |
| W_m | Weight (mass) of matrix in laminae |
| ρ_f | Weight density (mass density) of fiber |
| ρ_m | Weight density (mass density) of matrix |
| ρ_c | Weight density (mass density) of FRP composite laminae |
| t_f | Thickness of fiber in laminae |
| t_m | Thickness of matrix in laminae |
| t_c | Thickness of FRP composite laminae |
| E_x | Longitudinal modulus in the fiber direction (x direction) |
| E_y | Transverse modulus perpendicular to the fiber direction (y direction) |
| G_{xy} | In-plane shear modulus |
| E'_x | Longitudinal modulus of laminate in the fiber direction (x direction) |
| E'_y | Transverse modulus of laminate perpendicular to the fiber direction (y direction) |
| G'_{xy} | In-plane shear modulus of laminate |
| ν_f | Fiber volume fraction |
| ν_m | Matrix volume fraction |
| ν_{xy} | Major Poisson ratio |
| t_s | Thickness of steel |
| E_s | Elastic modulus of steel |
| r | Inside radius of thin-walled steel cylinder |

| | |
|-----------------|---|
| t_k | Thickness of lamina k |
| h | Thickness of laminate |
| θ | The angle between the local and global axes |
| E | Elastic modulus of isotropic material |
| μ | Poisson's ratio of isotropic material |
| k_s | Shear buckling stress parameter |
| b | Height of rectangular plate |
| a | Width of rectangular plate |
| t | Thickness of rectangular plate |
| τ_{cr} | Critical shear stress of rectangular plate |
| D | Flexural rigidity of rectangular plate |
| V_u | Ultimate shear load of rectangular plate |
| V_p | Plastic shear force of rectangular plate |
| τ_y | The yield shear stress of rectangular plate |
| σ_y | The yield stress of rectangular plate |
| α | Aspect ratio of rectangular plate |
| D_1, D_2, D_3 | Stiffness coefficients of orthotropic materials |
| E_1 | Elastic modulus of orthotropic material in x direction |
| E_2 | Elastic modulus of orthotropic material in y direction |
| G_{12} | In-plane shear modulus |
| ν_{ij} | Poisson's ratio of orthotropic material |
| D'_1, D'_2 | Stiffness coefficients of CFRP-strengthened steel plate |
| E'_1 | Elastic modulus of CFRP-strengthened steel plate in x direction |
| E'_2 | Elastic modulus of CFRP-strengthened steel plate in y direction |
| ν'_{ij} | Poisson's ratio of CFRP-strengthened steel plate |
| E_L | Young's modulus of main direction of CFRP |
| E_{eq} | Equivalent elastic modulus of CFRP layer in the shear direction |
| t_c | Total thickness of CFRP layers |
| t | Thickness of thin-walled steel plate |
| E_s | Elastic modulus of thin-walled steel plate |

| | |
|-------------------|--|
| p_s : | Static pressure |
| ρ : | Density of steel |
| v_s : | Volume fraction of steel balls |
| h_l : | Depth of steel ball |
| g : | The acceleration due to gravity |
| d : | Diameter of cylinder |
| σ_h : | Hoop stress (circumferential stress in cylinder) |
| t_{cy} : | Thickness of the cylinder |
| t_a : | Thickness of aluminum plates |
| p_i : | Impulsive pressure |
| p_{ci} : | Convective pressure |
| $A_i(t)$: | Pseudo-acceleration for impulsive mode |
| $A_{cn}(t)$: | Pseudo-acceleration for convective mode |
| T_{imp} : | Natural period for impulsive mode |
| T_{con} : | Natural period for convective mode |
| $x(t)$: | Instantaneous deformation of the system |
| ξ : | Damping factor |
| $\sigma_{h,eq}$: | Equivalent tensile hoop stress |
| p : | Internal pressure |